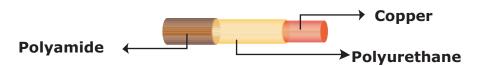


INVESOLD 155 NY - MW 80C

PRODUCT CONSTRUCTION



GENERAL INFORMATION

MAIN USES

- Metering devices
- · Coils for electronic equipment
- Micromotors
- Small Transformers
- Reactors
- Relays

PROPERTIES

- Solderable (360°C)
- Good resistance to abrasion and excellent coiling characteristics

REFERENCES

Round MW-80C IEC-60317-21

Square and Rectangular

AVAILABILITY

Round 14 to 34 AWG Square and Rectangular

TYPICAL PROPERTIES

(This data is typical of 18 AWG copper, heavy build insulation only. It is not intended to be creating specification limits)

THERMAL PROPERTIES

Thermal Endurance (20000hr)

Specification: 155°C Typical Values: 162°C

Thermoplastic Flow

Specification: 200°C Typical Values: 240°C

Heat Shock

Specification: 20% - 3xØ - ½ hr at 175°C - no cracks

Typical Values: No cracks

Solderability

Specification: 430°C for 10 seconds Typical Values: 360°C for 3 seconds

CHEMICAL PROPERTIES

Resistance to solvents

Specification: Xylene Typical Values: Pass

ELECTRICAL PROPERTIES

Dielectric Breakdown

Specification: min - 5125 V Typical Values: 9000 V

High Voltage Continuity

Specification: 5 faults/100 feet - 1500 V Typical Values: 0 faults/100 feet - 2500 V

Pinhole (JIS 3003)

Specification: 2% salt water 1 minute at 12 V

Typical Values: 0 faults

MECHANICAL PROPERTIES

Mandrel flexibility after elongation

Specification: 20% - 3xØ no cracks

Typical Values: no cracks

Unilateral Scrape (Avg. of 3 sides)

Specification: min - 1150 g Typical Values: 1550 g

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